



Dimensions of Lap-Joint Stub Ends

Nominal Pipe Size	Outside Diameter at Bevel	Length F		Radius of R	Diameter of G	Outside Diameter of Barrel	
		ASA	MSS			Max	Min
1/2	0.840	3	2	1/8	1 3/8	.896	.809
3/4	1.050	3	2	1/8	1 11/16	1.106	1.019
1	1.315	4	2	1/8	2	1.376	1.284
1 1/4	1.660	4	2	3/16	2 1/2	1.716	1.629
1 1/2	1.900	4	2	1/4	2 7/8	1.966	1.869
2	2.375	6	2 1/2	5/16	3 5/8	2.456	2.344
2 1/2	2.875	6	2 1/2	5/16	4 1/8	2.966	2.844
3	3.500	6	2 1/2	3/8	5	3.596	3.469
3 1/2	4.000	6	3	3/8	5 1/2	4.096	3.969
4	4.500	6	3	7/16	6 3/16	4.593	4.469
5	5.563	8	3	7/16	7 5/16	5.683	5.532
6	6.625	8	3 1/2	1/2	8 1/2	6.743	6.594
8	8.625	8	4	1/2	10 5/8	8.743	8.594

All dimensions are in inches.

The minimum lap thickness (T) shall not be less than nominal pipe wall thickness.